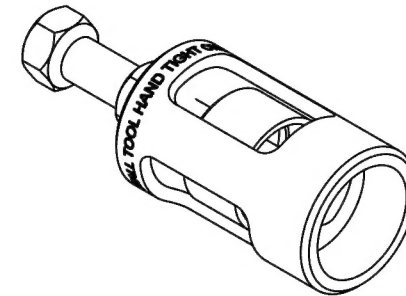
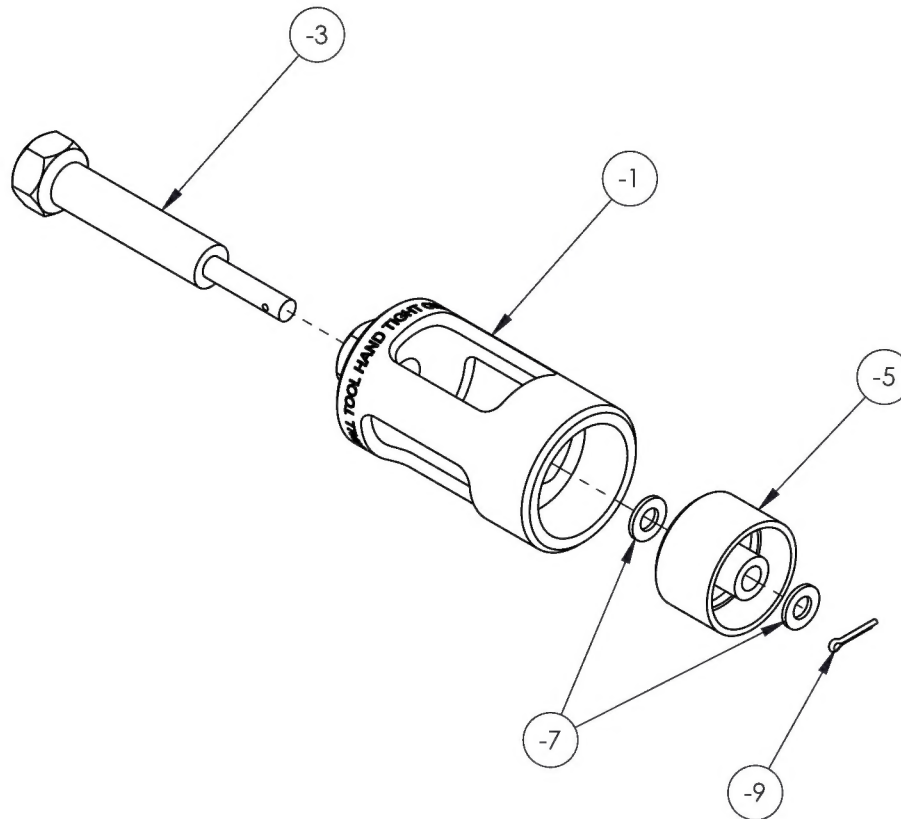


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

UNDER REVIEW

URF 19-1189 19.11.01 (VM)



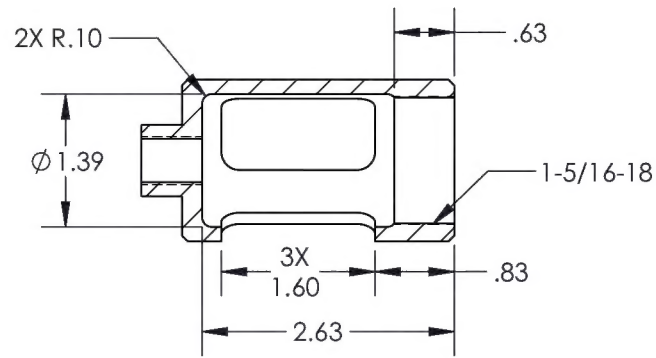
NOTE:
REF. BELL T/N: 412-240-024-101.

 RED BARN MACHINE	
TITLE TOOL SET	
DWG NO. RBT400323	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 212, 412
SCALE 1:2	DATE 2/11/2013
SHEET 1 OF 4	

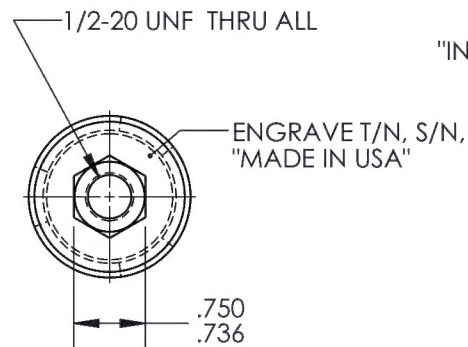
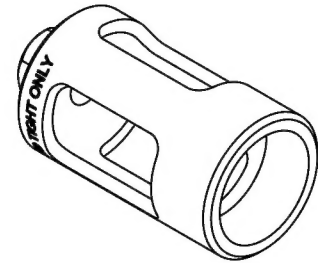
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CAGE	4140 Q & T	Ø1-3/4 X 3-3/8	2
			-3	1	BOLT	4140 Q & T	Ø7/8 X 3-3/4	3
			-5	1	THREADED END	4140 Q & T	Ø1-1/2 X 1	4
		B/O	-7	2	WASHER	STEEL	1/4 MCMaster-CARR #95229A430	1
		B/O	-9	1	COTTER PIN	STEEL	Ø1/16 X 1/2 MCMaster-CARR #98338A100	1

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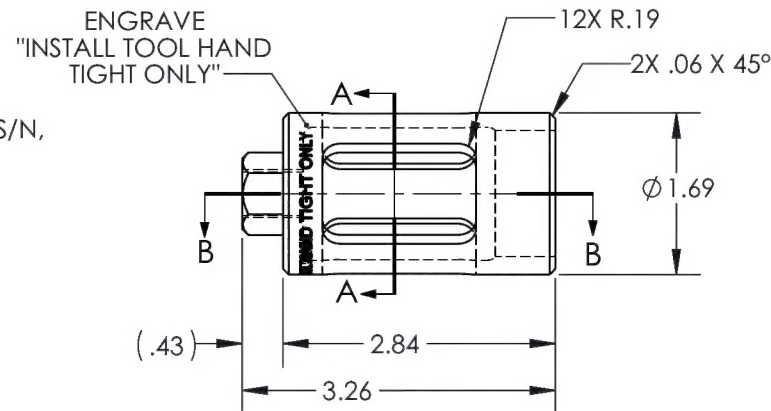
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION B-B



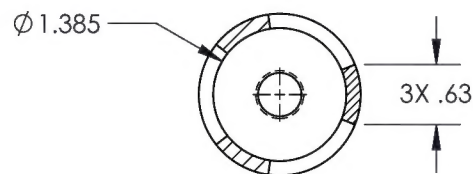
SECTION A-A



(-1)
CAGE

UNDER REVIEW

URF 19-1189 19.11.01 (VM)



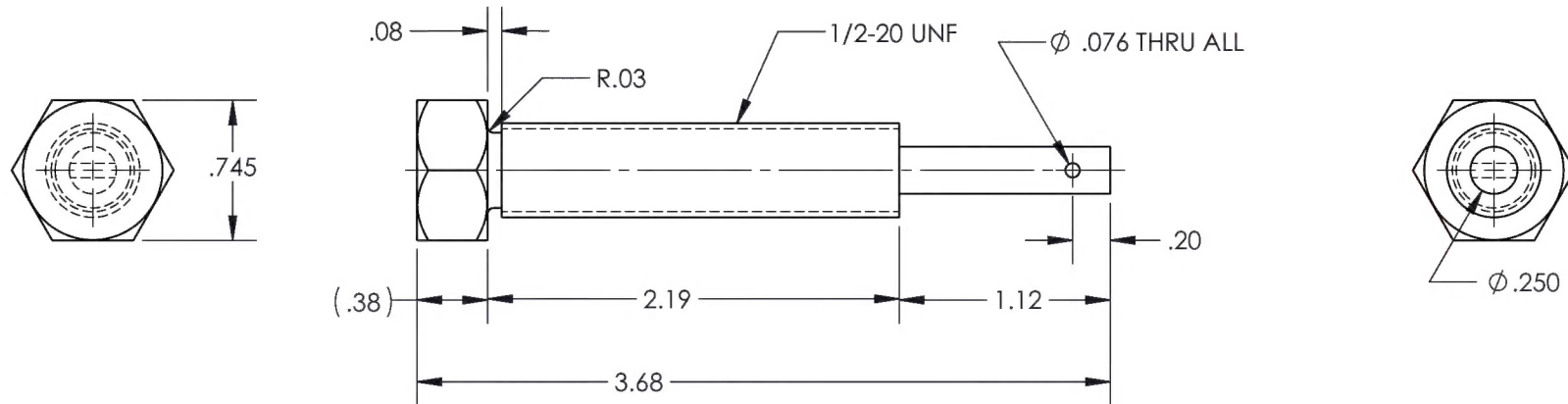
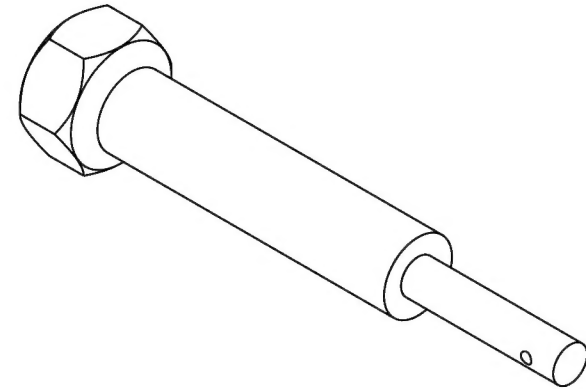
RED BARN MACHINE			
TITLE TOOL SET			
DWG NO. RBT400323-1			REV
MAT'L 4140 Q & T		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH CAD PLATE YELLOW	
.X ± .1		SPEC QQ-P-416F, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 212, 412	
SCALE 1:2	DATE 2/11/2013	SHEET 2 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

UNDER REVIEW

URF 19-1189 19.11.01 (VM)

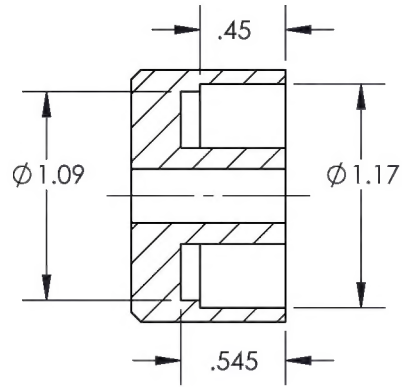


(-3)
BOLT

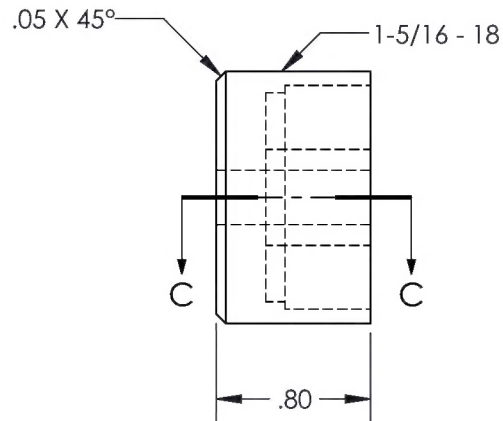
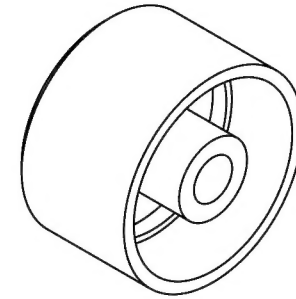
RED BARN MACHINE	
TITLE TOOL SET	
DWG NO. RBT400323-3	REV
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 212, 412
SCALE 1:2	DATE 2/11/2013
SHEET 3 OF 4	

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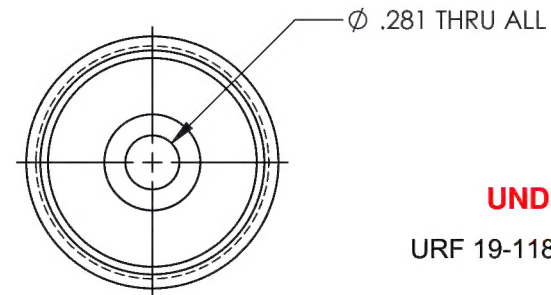
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED




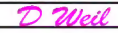
SECTION C-C
SCALE 1 : 1



(-5)
THREADED END



UNDER REVIEW
URF 19-1189 19.11.01 (VM)

 RED BARN MACHINE	
TITLE TOOL ASSY	
DWG NO. RBT400323-5	REV
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 212, 412
SCALE 1:2	DATE 2/11/2013
SHEET 4 OF 4	